Ultramid® A3HG5

BASF Corporation - Polyamide 66

Monday, November 4, 2019

General Information

Product Description

Ultramid A3HG5 is a 25% glass fiber reinforced injection molding PA66 grade.

Applications
Typical applications include machinery components and housings of high stiffness and dimensional stability.

General			
Material Status	• Commercial: Active		
Availability	• Asia Pacific	• Europe	• North America
Filler / Reinforcement	• Glass Fiber, 25% Filler by Weight		
Features	• High Dimensional Stability	• High Stiffness	• Oil Resistant
Uses	• Housings	• Machine/Mechanical Parts	
Agency Ratings	• EC 1907/2006 (REACH)		
RoHS Compliance	• RoHS Compliant		
Automotive Specifications	• CHRYSLER MS-DB-41 CPN4098 Color: 00564 Black • FORD WSK-M4D641-A • PSA Peugeot-Citroën SPA X62 4126 Color: 00564 Black		
Forms	• Pellets		
Processing Method	• Injection Molding		

ASTM & ISO Properties [1]

Physical	Dry	Conditioned	Unit	Test Method
Density / Specific Gravity	1.32	--		ASTM D792
Density	1.32	--	g/cm³	ISO 1183
Melt Volume-Flow Rate (MVR)				ISO 1133
275°C/5.0 kg	50	--	cm³/10min	
Molding Shrinkage - Flow (0.125 in)	3.0E-3	--	in/in	
Water Absorption (Saturation)	6.0	--	%	ASTM D570
Water Absorption				ISO 62
Saturation, 73°F	6.0	--	%	
Water Absorption				ASTM D570
Equilibrium, 50% RH	1.9	--	%	
Water Absorption				ISO 62
Equilibrium, 73°F, 50% RH	1.9	--	%	
Mechanical	**Dry**	**Conditioned**	**Unit**	**Test Method**
Tensile Modulus (73°F)	1.25E+6	943000	psi	ISO 527-2
Tensile Strength (Break, 73°F)	26000	--	psi	ASTM D638
Tensile Stress				ISO 527-2
Break, -40°F	28400	27000	psi	
Break, 73°F	24700	17400	psi	
Tensile Elongation (Break, 73°F)	3.0	--	%	ASTM D638
Tensile Strain				ISO 527-2
Break, -40°F	2.9	2.7	%	
Break, 73°F	3.0	6.0	%	

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Mechanical	Dry	Conditioned	Unit	Test Method
Flexural Modulus (73°F)	1.15E+6	--	psi	ASTM D790
Flexural Modulus (73°F)	1.10E+6	--	psi	ISO 178
Impact	**Dry**	**Conditioned**	**Unit**	**Test Method**
Charpy Notched Impact Strength				ISO 179
-22°F	4.3	--	ft·lb/in²	
73°F	4.8	8.6	ft·lb/in²	
Charpy Unnotched Impact Strength				ISO 179
-22°F	26	--	ft·lb/in²	
73°F	31	43	ft·lb/in²	
Notched Izod Impact				ASTM D256
-40°F	0.99	--	ft·lb/in	
73°F	1.8	--	ft·lb/in	
Notched Izod Impact Strength				ISO 180
73°F	4.5	--	ft·lb/in²	
Thermal	**Dry**	**Conditioned**	**Unit**	**Test Method**
Deflection Temperature Under Load				ASTM D648
66 psi, Unannealed	482	--	°F	
Heat Deflection Temperature				ISO 75-2/B
66 psi, Unannealed	482	--	°F	
Deflection Temperature Under Load				ASTM D648
264 psi, Unannealed	482	--	°F	
Heat Deflection Temperature				ISO 75-2/A
264 psi, Unannealed	482	--	°F	
Peak Melting Temperature	500	--	°F	ASTM D3418
Melting Temperature (DSC)	500	--	°F	ISO 3146
CLTE - Flow	5.6E-6	--	in/in/°F	ASTM E831
CLTE - Flow	1.7E-5	--	in/in/°F	
CLTE - Transverse	3.6E-5	--	in/in/°F	
RTI Elec				UL 746
0.031 in	266	--	°F	
0.06 in	266	--	°F	
0.12 in	266	--	°F	
RTI Imp				UL 746
0.06 in	248	--	°F	
0.12 in	248	--	°F	
RTI Str				UL 746
0.06 in	266	--	°F	
0.12 in	266	--	°F	
Electrical	**Dry**	**Conditioned**	**Unit**	**Test Method**
Volume Resistivity (0.0591 in)	1.0E+15	1.0E+12	ohms·cm	ASTM D257
Volume Resistivity	1.0E+15	1.0E+12	ohms·cm	IEC 60093
Dielectric Constant (1 MHz)	3.50	5.50		IEC 60250
Dissipation Factor				IEC 60250
100 Hz	0.014	0.30		
1 MHz	0.014	0.16		
Comparative Tracking Index	550	550	V	IEC 60112

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Flammability	Dry	Conditioned	Unit	Test Method
Flame Rating				UL 94
0.031 in	HB	--		
0.06 in	HB	--		
0.12 in	HB	--		

Processing Information

Injection	Dry	Unit
Drying Temperature	176	°F
Drying Time	2.0 to 4.0	hr
Suggested Max Moisture	0.15	%
Processing (Melt) Temp	536 to 581	°F
Mold Temperature	176 to 194	°F
Injection Pressure	508 to 1810	psi
Injection Rate	Fast	

Notes

[1] Typical properties: these are not to be construed as specifications.